

Overwhelming proof from Indiana University School of Medicine in Indianapolis, Indiana, University of Montreal Hospital Research Center, Notre Dame Hospital and others...

Doctors and Drug Companies Were Wrong Again!

No Wonder YOU Still Suffer from PAIN

Stunning New Research Proves Today's Pain Relief Pills, Doctors and Supplements Only Help HALF the Root Cause of Your Pain



Before this recent discovery, doctors thought pain was **ONLY** caused by deterioration of your joints. But stunning new research by two frustrated rebel doctors gives **overwhelming proof** the real cause of pain is also the culprit inside. Your pain is caused by **BOTH** your joints and this previously overlooked factor, as published in *The National Review of Rheumatology*.

Clinical study shows when this overlooked factor is left untreated (as it is **NOW** for YOU by today's pain relievers), there is a seven fold increase (700%) in cartilage loss.

INSIDE:
The Natural Discovery
That Can Relieve Your Pain
Much Better Than Now...
With No Drugs, Surgery,
Doctor Visits or Side Effects

This is NEW, COMPLETELY DIFFERENT and NOT LIKE ANYTHING ELSE

(See inside now...)

Backed by Our 100% Satisfaction PLUS \$10 Guarantee!
(details inside)



Doctors and Drug Companies Were Wrong Again!

The Natural Discovery that Can End Your Pain with No Drugs, Surgery or Doctor Visits

Before this recent discovery, doctors thought pain was ONLY caused by deterioration of your joints (which led to cartilage loss.)

New research proves your pain is caused by BOTH your joints AND your bones.

I'll give you all the medical proof in a moment, but first, I want to start with "common sense proof" that your pain is caused by BOTH your

joints and your bones.

Think about **ONE part of your body** that is often painful. It could be your knee, shoulder, elbow, fingers or back.

When you look at this pain area, what body part do you think about? First, you think about the bones in that area, then you think about the joint in that area. So you think "bone" then "joint".



We are finally PAIN-FREE because of this...

Yet the pain relief industry thinks **ONLY** about **ONE** of these **TWO** body parts which is your joints.

No wonder you still suffer from pain now!

The new research that shocked the medical industry is this: There is no such thing as joint pain, because it is really bone-AND-joint-pain.

You can't fix a problem if you only treat **HALF** of it. But that's what **YOU** are doing **NOW** by taking today's pain relief prescription drugs, over-the-counter pain relievers and natural pain relief supplements.



I predict we will soon look back and **LAUGH** how **DUMB** it was that we didn't treat pain this way!

Your bones and joints are really **ONE CONNECTED UNIT** that work together, as you can see from the illustration below.

Today's pain-relief supplements and prescription drugs **ONLY** treat your joints, which is just **HALF** the cause of your pain.

If you want to end your pain, ignoring your bone health is like ignoring your batting stance if you are hitting a baseball, or ignoring your alignment if you are a golfer, or ignoring your soil if you are a gardener.

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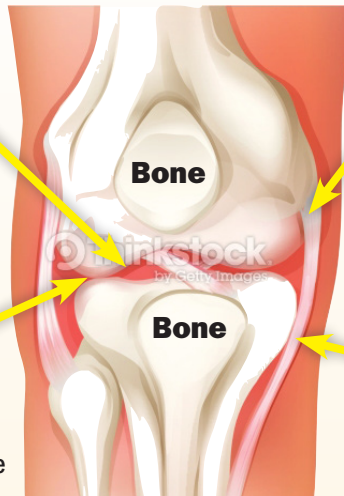
Your Bones and Joints Work Together as One Connected Unit

Capsule

Surrounding the joint is a tough, fibrous sleeve (the capsule) that stops the bones from moving too much. The inner surface of the joint capsule (synovium) produces a thick fluid

Cartilage

The ends of the bones are covered in a thin layer of cartilage. This cushions the joint and helps to spread the load evenly when you put pressure on it. Its smooth, slippery surface



Muscle

At either side of the joint, the muscles are attached to the bones by tendons. As the muscles contract, they pull on the bones to make the joint bend, straighten or rotate.

Ligament

Within or just outside the joint capsule are ligaments that help to hold the joint together and prevent it dislocating. The bursa helps to reduce friction in the joint.

The Real Root Cause of Pain is Now Proven to Be Both Your Joints AND Your Bones—



And You Must Treat BOTH if You Want Much Better Pain Relief

This ground breaking new fact of “the weakened bone-and-joint-cause of pain” has proven pain originates from your subchondral bone. It is your bone, not your joint, that absorbs most of the impact from contact and movement dozens of times every day.

Your bones move every time your body moves in any way. This wear and tear overloads your bones. This leads to micro-fractures in subchondral bones underlying your joint cartilage.

As you age, your bones become weaker. They become



too weak to cushion your joints, so you suffer from pain in these areas.

A lot of people think its something else, when in reality **the pain is starting from YOUR BONES** and until you make your bones healthier, **NOTHING ELSE** will help end the source of your pain!!!

“Why has this key source of pain been so overlooked and neglected?” You Ask.

Modern medicine concentrates on the more “sexy” parts of the body like the joints, instead of the bread-and-butter core structure part which is your bones.

There’s not much money in bone health, which is why some leading alternative doctors think it is not well studied or treated.

One insider told me if a person is diagnosed with arthritis, they can spend over \$100,000.00 with the healthcare system over their lifetime on

doctor visits, tests, surgery and drugs, but if this same person is diagnosed with a bone problem, they may only spend a few thousand dollars or less.

Bone health is like the unwanted stepchild—nobody knows much about it, nobody thinks much about it, and nobody wants to deal with it.

If you want to get rid of your pain, ignoring your bone health is like ignoring your batting

stance if you are hitting a baseball, or ignoring your alignment if you are a golfer, or ignoring your soil if you are a gardener.

Here's the great news:

You don't have to suffer from pain anymore! In a moment, I'll tell you about an all-natural way to alleviate your pain by treating BOTH your joints and your bone with the all-natural supplement, **CalciJoint**.

(continued)

“I Used to Cry Every Day Because of My Pain, But Here's How I Became Pain-Free”

Dear Friend,

If you're like me, you want no more pain so you can live a better and happier life and do the things you want without any pain.

Before this discovery, I couldn't even stay asleep at night because my shoulder and back pain was so bad.

I couldn't walk to the mailbox easy because of my knee pain. But worst of all, **I could not even pick up my precious 9-month-old granddaughter because of my elbow pain.** This broke my heart and caused me to cry every single day.

I was tired and depressed most of the time because of my terrible pain.

I tried everything under the sun to fix my pain ... but nothing worked good enough, or stopped working, or had terrible side effects.

My friend Stephanie heard about a new way to treat pain on the TV news, and she told me about it, I called to order the product and it changed my life. **Finally I found something that ended my pain!** I cannot recommend highly enough that you try **CalciJoint**.

Sincerely Yours,
Angela Thomas

Mrs. Angela Thomas
Fort Worth, Texas



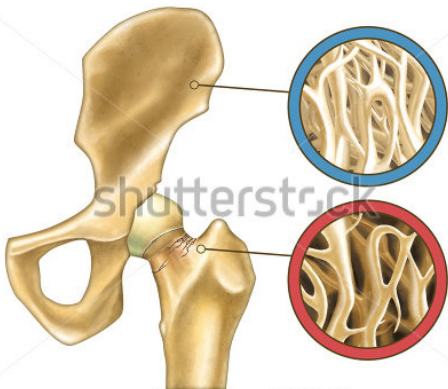
How Two Frustrated Rebel Doctors Made This Startling Discovery

When you get out of pain, you should thank Dr. David Burr and Dr. Maxime Gallant from the Indiana University School of Medicine in Indianapolis, Indiana.

For decades, they had been frustrated by the lack of effectiveness for today's pain relievers like prescription narcotics and over-the-counter pain relievers.

These 2 rebel genius doctors knew something was wrong with conventional pain theory and treatment because so few people got complete pain relief. So they kept questioning and doing research and clinical trials.

Before them, doctors and the big drug companies thought pain was caused **ONLY** by age-related joint degeneration. But their new studies demonstrate it is caused by early loss of bone and reduced bone density. This is followed by loss of cartilage.



Caption here and here and here that talks about bone loss and joint degeneration.

New research proves bone changes occur earlier than cartilage deterioration.

As you age, your bones become weaker and not strong enough to cushion your joints, so you suffer from pain in these areas.

Announcing CalciJoint

the first-ever-of-its-kind natural supplement that treats BOTH causes of your pain, and NOT just ONE like today's pain relievers do.

Amazingly, it has proven so effective, you can try it **FREE** of any risk, and your pain relief is guaranteed or it will be yours **FREE** plus you will also receive extra cash back just for trying it.



I am very excited to send you this supplement because it is **NEW** and **COMPLETELY DIFFERENT** from anything else you have ever tried for pain relief. That's right. It is **NOT LIKE ANYTHING ELSE**.

The first of 4 all-natural ingredients in this all-natural "pain vanisher" is a unique type of special calcium. It not only provides a highly concentrated source of calcium, but also provides relevant levels of other trace minerals neces-

sary for bone health including strontium, magnesium, zinc and copper.

This is crucial: the public is not aware that all types of calcium DO NOT work the same. The type of calcium determines whether your body absorbs and utilizes the calcium it needs... or it does NOT.

Much of the calcium sold in the marketplace today is either mined or is chemically produced from mined calcium carbonate. These calcium products are poorly absorbed and they have the potential to cause digestive problems such as constipation, nausea, and bloating.

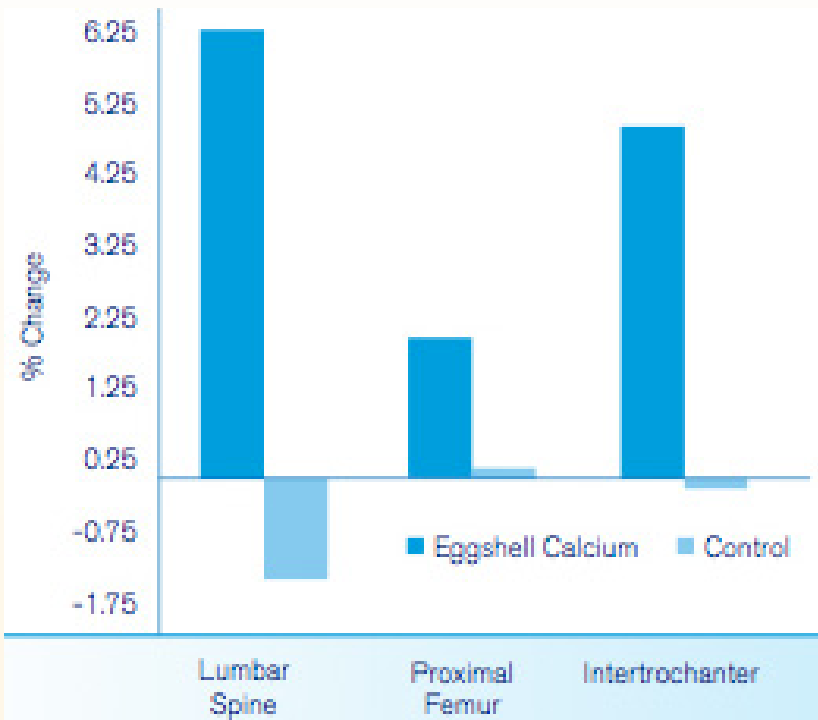


Caption here and here and here that talks about calcium and digestive problems.

What's worse, studies have also found much calcium is contaminated with heavy metals, such as lead, mercury

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Change in Bone Mineral Density from Eggshell Calcium in Eight Months



and arsenic. Ours is 50-times lower in heavy metal content than the strict California Proposition 65 limits.

The next ingredient is the amazing **Vitamin K2** (as Menaquinone-7). You need this because bone is a living substance comprised of a hard outer shell and spongy inner tissue matrix. This protein binds calcium to the bone matrix and builds healthy bones... so you don't suffer from pain.

Populations that consume a significant amount of natural vitamin K2 have stronger, healthier bones. Unfortunately, the American diet does not contain sufficient vitamin K2 and the majority of healthy people are therefore vitamin K2 deficient.

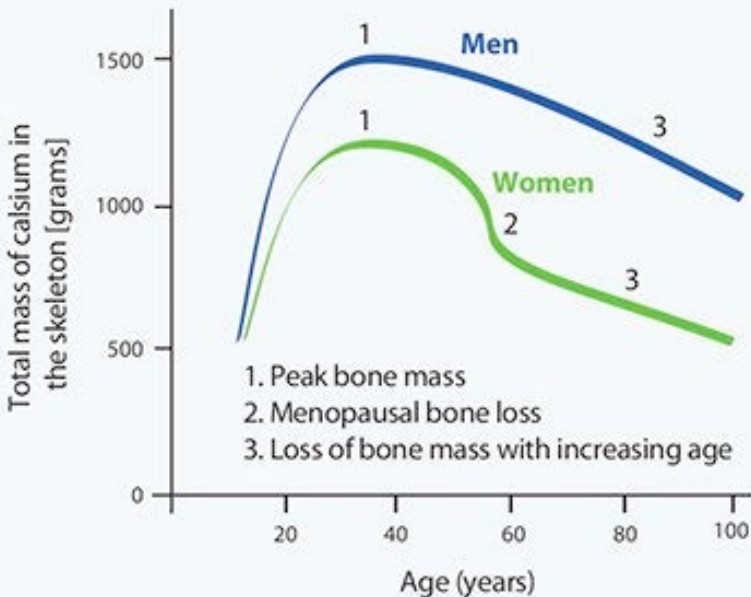
“This **NEW** all-natural discovery reverses **BOTH** causes of even the worst bone-on-bone pain in your knees, hips, back, wrist, elbow, ankle, fingers, shoulder and other joints.”



The next ingredient, **Turmeric extract**, has been used for over 2,400 years in India by healers to help people get rid of pain.

Recently, science has started to back up what Indians have known for a long time... it really does contain compounds with medicinal properties. These compounds are called

Headline for Chart Can Go Here and More of the Headline Can Go Here



curcuminoids, the most important of which is curcumin.

Curcumin is the main active ingredient in turmeric.

It is a very powerful natural anti-inflammatory compound. It is SO powerful that it matches the effectiveness of some anti-inflammatory drugs... except without the side effects.

Curcumin actually targets multiple steps in the inflammatory pathway, at the molecular level. Curcumin blocks NF-kB, a molecule that travels into the nuclei of cells and turns on genes related to inflammation.

Even more proof: *The Alternative Complementary*
(continued)

Here's More Iron-Clad Proof for this "Double Cause" of Pain — (And How to Get *Much Better* Pain Relief Now)

Before this recent discovery, doctors thought pain was **ONLY** caused by deterioration of your joints, which caused loss of cartilage. But stunning new research by two frustrated rebel doctors gives overwhelming proof the **REAL** cause of pain is **ALSO** your bones. Your pain is caused by **BOTH** your joints and your bones, as published in *The National Review of Rheumatology*.

MORE PROOF: Both the Chingford and the Framingham studies report that in all joints, there are holes in subchondral bone that provide pathways of communication between the subchondral bone and cartilage.

MORE PROOF: There is a seven fold increase (700%) in



cartilage loss in regions with subchondral bone attrition.

MORE PROOF:

Researchers have found changes in subchondral bone mineralization and volume occur **ONLY** beneath the areas of significant cartilage destruction. The increased rates of bone remodeling causes alterations in joint shape that cause progressive cartilage loss.

Do you want the best pain relief? Then try **CalciJoint**... the first-ever-of-its-kind natural supplement that treats **BOTH** the causes of your pain. It has proven so effective, you can try it **FREE** of any risk, and your pain relief is guaranteed or it will cost you nothing.



For immediate shipment, plus \$10 just for trying CalciJoint, CALL NOW: 1-800-711-0458!

Medicine Journal published double-blind, placebo controlled study results. 107 patients with severe knee pain were tested at a university hospital, and patients who took a tumeric/curcumin extract got as much pain relief as patients who took 800mg of Ibuprofen!

Finally, this supplement contains Vitamin D3 because researchers at Japan University in Tokyo studied a combination of vitamin D3 and calcium. It improved bone mineral density, and did so without significantly increasing blood calcium levels.

**This Is NOT Just
“A Women’s Problem”—
Men’s Journal Reports
MEN OVER 50 Have a
27% Better Chance
of Getting This than
Prostate Cancer!**

In the new *Men’s Journal*, editors report a study showing males over 50 have a 27% better chance of breaking a bone than getting prostate cancer.



Before now, bone health was considered by many as a “womens disease”, but a new report from the *International Osteoporosis Foundation* reveals that men over 50 are 27% more likely to break a bone due to osteoporosis than get prostate cancer.

Experts say there’s a clear explanation: Guys haven’t gotten the message that they need to take steps to strengthen bones, and the natural supplement CalciJoint does this for men.

**The Link Between Brittle
Bones and Hardened
Arteries, Fatigue,
Digestive Problems and
Lowered Immunity**

A UCLA School of Medicine clinical study showed people with weak bones had a much higher rate of life-threatening hardening of the arteries.

The researchers said this bone-caused problem is created because calcium solidifies in the arteries of the heart, instead of in the bones.

Heart attacks, strokes and other heart-artery problems are caused by the reduced blood flow this causes.

Dr. Nicholas Perricone, M.D. says it is no coincidence that **with aging, less bone strength is accompanied by lower energy, more digestive problems and many illnesses from a lowered immune system.**

Headline Goes Here and Here for this Pain Relief Sidebar

No matter how bad your pain is, no matter how many things you've tried that didn't work before, no matter what your doctors say, no matter how long you've had the pain...

...It's **NOT** too late for **YOU** to get **DRAMATICALLY BETTER PAIN RELIEF** and start enjoying your life more!

- | | | |
|-----------------|----------------|------------------|
| ✓ Finger Pain | ✓ Headaches | ✓ Sciatica |
| ✓ Hand Pain | ✓ Stiff Joints | ✓ Pinched Nerves |
| ✓ Knee Pain | ✓ Feet Pain | ✓ Sore Bones |
| ✓ Low Back Pain | ✓ Hip Pain | ✓ Neck Pain |
| ✓ Ankle Pain | ✓ Muscle Pain | |
| ✓ Shoulder Pain | ✓ Sprains | |



Don't Give Up Hope! NO Dangerous Drugs, NO Surgery, NO Doctor Visits!



WARNING

Do NOT Take Any Pain Reliever Until You Read This!

DANGERS of OTC and prescription pain relievers!

Here is a scandal that I must expose...

Many studies prove over-the-counter pain reliever NSAIDS (Tylenol, Aspirin, Advil, Motrin, Celebrex, Naproxen and others) can cause stomach ulcers, diarrhea, internal bleeding and liver damage!



HARVARD HEALTH newsletter confirmed arthritis patients experienced hip joint destruction from taking high doses of a medication.

Any good doctor will admit the fact **these pain relievers do nothing to heal the damage that is causing your pain.** This means the underlying damage that's causing your pain only grows **WORSE** with time.

Pain meds actually degrade and aggravate the bone, joint and cartilage problems over time. They also **STOP** your body's own pain-killing enzymes from activating to heal the pain!

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Steven Sinatra, M.D., proclaims “Most MD’s now realize that all conventional painkillers, arthritis drugs and NSAIDs (including aspirin) BLOCK your body’s natural ability to heal the root cause of pain.”

Pain meds can give you high blood pressure (which can be deadly).

They can rot your gut—eat away the lining of your stomach. They damage the gastrointestinal tract. They slow down the liver.

Look: If you ignore this



all-natural breakthrough, don’t be surprised if you suffer from heart problems from high blood pressure, ulcers, core damage to the joints, cartilage and tissue requiring surgery.

**Thousands Helped!
Why Don’t YOU Be
PAIN-FREE Next...
GUARANTEED?**

What if you could do whatever you wanted pain-free? How would you like to enjoy a pain-free “second youth”?

What if you could begin your “middle years” at 60, even 70?

Full of good cheer and more youthful energy?

You Don’t Have to Suffer From Pain Any More!

New, Breakthrough discovery conquers pain and stiffness in your... KNEE... NECK... ELBOW... HIP... WRIST... SHOULDER... ANKLE... HAND... FINGERS... BACK... and any joint that hurts.

NO MORE having to give up things you love to do

NO MORE fatigue from interrupted sleep due to pain

NO MORE telling your grandchildren or spouse no

NO MORE struggle doing everyday things

NO MORE anxiety and low moods from your pain

NO MORE sexual issues or other health problems caused by pain





A retired roofer from Tampa, Florida recently told me “I feel like a new person! I am finally rid of

my pain. I tried everything else, but nothing worked good until this! My pain level is down from a 9 to a 2 and usually even less.”

Are you sick and tired of living from one pain pill to the next? Sure, you could pop one pill or another every time you hurt, but you know that’s a losing battle.

Your “Pain Pill Habit” must be stopped before it harms you. After a while, you can get a hole in your stomach, or suffer side effects like nausea, heartburn, diarrhea, constipation, and even heart problems.

And because these pain relievers do nothing to address the underlying cause of your pain, your health (and pain) just gets worse over time.

Now there’s a new discovery that brings you pain relief **fast** with **NO** side effects! It is **all-natural** and all you take is **ONE** tiny capsule a day!

This means in just days, you will be doing those things you love again! It might be taking a walk with loved ones... playing golf or tennis... or playing with your grandchildren, *with NO terrible pain or fear of soreness later!*

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When You Have LOW BACK PAIN OR SCIATICA, Life is Almost Unbearable!



I have suffered terrible low back pain and sciatica. I know its almost unbearable at times. I remember having to lay on the floor to work for part of the day! I don’t ever remember any pain being this bad.

The good news is the anti-inflammatory effect of **Calci-Joint** gets to the core of your pain problem. You get blessed pain relief fast, very fast!

If you have back pain, or sciatic pain, please get this amazing pain reliever now. It will be the best pain relief move you ever made. Now you can heal the underlying cause and get fast relief!



**CALL NOW:
1-800-711-0458
plus get \$10!**



WARNING

If You IGNORE This Breakthrough... Here's What Will Happen to Your Pain

If you ignore this news, your pain may get worse and worse, your suffering more and more. Then conventional doctors will say you need painful injections or (very risky) surgery. Or maybe you will just have to take stronger and stronger pain medications—and risk becoming addicted.

No matter what, your life will suffer, and the lives of everyone you love will suffer too, because you will not be yourself. Then you will start to age sooner and more rapidly: your skin sags and becomes wrinkled, your sexual energy and performance declines, you gain weight, you get more aches and pains.

This terrible downward spiral must be prevented now,



Caption here and here and here that talks about enjoying your new and better life!

before its too late. Don't put this off and suffer when you don't have to.

Don't Die Painfully... Or in an Institution... Or Be Physically Dependent... Or Be a Burden to Your Loved Ones

This is NOT how you want to spend your Golden Years. You must not let your body's pain turn you into a constant sufferer and a burden to everyone around you... instead of enjoying a "Second Youth" full of fun, love, energy and accomplishment!

Pain robs you of fun, relaxation, love, connection, friendship and so much more. You don't want to be a victim when you don't have to!

You don't want to lose your independence or mobility or freedom.

So, even if you are not in pain yet, you should take **CalciJoint** daily to prevent pain, and have your best life and future possible for yourself and the people you love!

Here is Your New and Better Life!

Your bones and joints will feel like new again when you take the natural wonder **CalciJoint**.

■ Get out of bed in the morning with **NO aching stiff joints**

(continued)

Questions and Answers

Q: “It sounds great, but will it work for ME?”

A: Let’s face it. You’ve tried other pain relievers that did not work as good as promised. You are rightfully skeptical. The 4 nutrients in **CalciJoint** are proven to work in clinical studies—the highest level of proof—and by thousands of people like you. In fact, it is so effective that you will get a full refund plus extra cash back if it does not get rid of your pain. The answer is yes, this unique breakthrough will work for you!

Q: “Have these nutrients been studied?”

A: Yes. In multiple double-blind, randomized, placebo controlled studies. The results were amazing, as participants experienced decreased pain and stiffness. Safety has also been tested and there are no reported side effects.

Q: “Why should I take this instead of other pain relievers?”

A: This is the first-ever-of-its-kind supplement that works to heal BOTH causes of your pain. It is unique. You have NEVER tried anything like it before. This product is based on the most recent cutting-edge and revolutionary pain relief studies.

Q: “What if I’m taking pain relief supplements or medicine already?”

A: If want the best pain relief available—if you are serious about your freedom and mobility—it’s time to put this “natural wonder” to work for you. Even if you’re already taking supplements or medicine for your pain, you’ll want to add **CalciJoint** to your care.



Call toll-free **1-800-711-0458** today and get **FREE** shipping!

15

- **Have more energy**
- **Enjoy doing your favorite activities** without pain
- **Play on the floor with your grandchildren**
- **Go on long walks and exercise** without pain
- **Throw out your bandages and braces**
- **Impress your friends**
- **Throw balls with your kids or grandkids** with no pain at all
- **Pick up the young kids** with no back pain
- **Delight in the smile and laugh of your kids or grandkids** as you throw them up in the air and spin them around in your arms
- **Garden for hours** without stiff knees or an aching back
- **Play golf like you used**

Give Your Body What It Needs to Alleviate Your Pain and FEEL YOUNG AGAIN to Enjoy the Incredible Feeling of FREEDOM!



Order CalciJoint Today!

to—all the fun, but no more pain

- **Make your “secret dreams” come true**
- **Enjoy fun hobbies again** like woodworking, gardening, sports and others
- **Go for fun, healthy walks**
- **Have twice the energy you do now**—because pain is not draining your energy



Enjoy working in your yard and garden with no more pain!

■ Enjoy an exciting **NEW** and better outlook on life

■ Achieve the goals you've always wanted to

You Will Sleep Better and Have More Energy!

When you take this every day, you will wake up feeling **GREAT!** All because you got a good night's sleep, uninterrupted by pain.

You can practically leap out of bed eagerly anticipating—instead of dreading—the activities of each day. You can do the things you enjoy, with the full energy to enjoy them all day and night long without a nap or break.

Pain robs you of energy. Your body must use its energy to fight off the pain, leaving you with little energy left.

This quickly helps end your fatigue! Your fatigue will start to end when **CalciJoint** rids you of pain. You'll feel a surge of energy and mobility you forgot you had—every day!

You will enjoy a much more energetic life with gusto to spare! People tell me all the time they have **DOUBLE** the energy they used to have!

Now you can do all the activities you used to love. What's more, it will get you



Caption here and here and here that talks about enjoying your new and better life!

back to doing everyday things, like opening the lids on jars, shaking hands with people, cleaning and fixing things around your home.

When you start feeling good again, getting older as you've known it changes. This is not only good for your body, *but good for your mind and emotional state too!*

You have never tried anything like this new discovery before!

Thanks to this, many men and women who had given up all hope are now completely or mostly pain free and doing what they want to! Now you are invited to join them **RISK-FREE!**

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Call Today 1-800-711-0458
To Order CalciJoint—Backed by Our
100% Satisfaction PLUS \$10 Guarantee.



Call toll-free **1-800-711-0458** today and get **FREE** shipping!

You have nothing to lose and everything to gain:

“If CalciJoint Does Not RELIEVE YOUR PAIN Much Better Than Ever Before... it’s **YOURS FREE!**”

**“Plus I’ll send you an extra
\$10 cash! I guarantee it!”**



As you can tell, I’m very excited to bring you this news about how to end your pain with no drugs or side effects.

To make this a very easy decision for you, I want to give you my personal guarantee:

I guarantee to send you a full 100% refund plus \$10 extra cash if you take my all-natural supplement and aren’t thrilled with how it ends your pain, and how fast it does!



That’s right. I’m so confident you will be thrilled, all you have to do is return whatever product you have left anytime within 90 days and you will receive a full refund **plus an extra \$10 cash.**

I’ll send it to you right away. No questions. No hassle. No fine print. I trust you.

Right now, you do NOT need to say “Yes”. You only need to say a very easy “Maybe”. Make me prove to you—FREE of even a penny of risk. You are NOT BUYING, you are just TRYING. After you see the results, THEN you can decide if you want to keep it or not!

Could anything be more fair? Just call this toll-free number now for immediate shipment: **1-800-711-0458.**

Your quality of life, your health, and your future depend on the action you take now, so don't delay.

To the new
PAIN-FREE YOU,

Duncan McDonald

Duncan McDonald,
President

*Natural World Supplements,
Over 600,000 satisfied
customers since 1986*



P.S. YOURS FREE!

When you call or mail the form within the next 7 days, I will also rush you a bottle of **Vitamin D** specially formulated to help seniors—**ABSOLUTELY FREE!** What's more, this is yours to **KEEP** even if you pay nothing!

In this letter, you have discovered the **REAL** reason you still suffer from pain and how to get much better pain relief than ever before with a revolutionary new supplement that treats **BOTH** causes of your pain instead of just **ONE** like today's pain relievers do. This is the first-ever supplement of its kind. It is unique and you have never tried anything like this before.



Give Your Body What It Needs to Alleviate Your Pain and FEEL YOUNG AGAIN to Enjoy the Incredible Feeling of FREEDOM!

**Call Today
1-800-711-0458
Order CalciJoint
Plus Get \$10—
Guaranteed!**



Call right now. You have nothing to lose—except your pain! What are you waiting on? More pain? Call now! **Just call this toll-free number now (24/7) for immediate risk-free shipment: 1-800-711-0458**

Hurry... limited supply available... and will sell out fast! Not sold in stores. Call right now.

These statements have not been evaluated by the Food And Drug Administration. This product is not intended to diagnose, cure or treat any illness or disease. Always check with your doctor before starting any weight loss program.

Call toll-free **1-800-711-0458** today and get **FREE** shipping!

19

5 Reasons You'll Love Ordering From Us.



1 We have friendly and courteous telephone staff. So when you call, you will be treated with respect and dignity by a knowledgeable staff that really understands our products and your needs.

2 We ALWAYS give you FREE SHIPPING, no matter how many bottles you order.

3 Get up to 120 days to put CalciJoint through its paces. Our no-hassle 100% guarantee is far longer than most of our competitors.

4 If you're not completely satisfied with **CalciJoint**, we won't just refund your money. **We'll also pay you an extra \$10 for your trouble.**



5 Our products are based on science, not the latest health fads. They are formulated to the most stringent Good Manufacturing Practices (GMP) as defined by the FDA. And they're tested for maximum purity and potency.

FREE GIFT—Vitamin D

when you order two bottles (or more) of CalciJoint

FREE GIFT copy goes here for this sidebar.

And then more FREE

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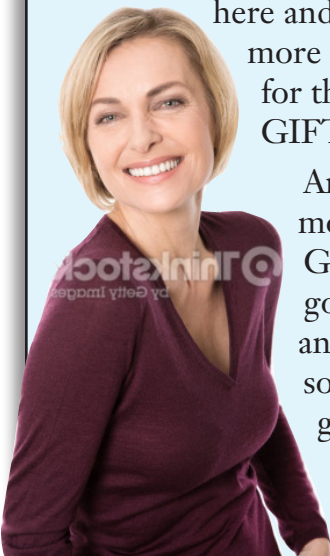
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and some more here too!



Yours FREE!



My Written Guarantee:
Try CalciJoint for Up to 120 Days Risk-Free.

You Have a FULL 120 Days to Be 100% Convinced it Works For You!

I want YOU to be the judge. You've read what **CalciJoint** can do in this Special Report. For up to 120 days, you can try it completely risk-free and see your results. I am convinced that they will be spectacular. If **CalciJoint** is NOT everything that I say it is, just return the unused portion for a FULL refund. And I will also pay you an extra \$10 for your trouble! It does not get any better than that!



CalciJoint Will Allow You to Have Your Cake (and Pizza!) and Still Shed Those Unwanted Pounds That You Are Dying to Lose!

Losing weight is a commitment. I know it is very tough to give up the foods you love when it is time to lose some weight. Maybe you just are not happy with what the scale is telling you OR your doctor is worried about your current health and has given you a mandate. With **CalciJoint**, you can lose the weight without and still enjoy the foods you love. After you have read this report, I'm sure you will agree that the science behind this product is amazing. The doctor we all watch on afternoon TV raves about the "weight loss" power of the White Kidney Bean. Use this product, eat the foods you love in moderation (**CalciJoint** will make you feel fuller!), try to get some exercise and watch the pounds drop. Works GREAT for both men and women.

Call Toll-FREE 1-800-711-0458.
**Or Complete the Risk-Free Order Form
on Page 23 Right Now.**

We stand behind what we sell. **We back every sale with our famous 100% Satisfaction + \$10 cash guarantee.** We offer FREE shipping on EVERY order everyday. Our products are backed by science, not "smooth sales talk". Put **CalciJoint** to the test in your own life. If it is NOT everything we say here and you don't lose the weight we talk about (while still enjoying your favorite foods), simply return it within 120 days for a FULL refund plus an extra \$10 for your trouble. **CalciJoint** is really going to make a difference for you and is really a dieting breakthrough! I guarantee it.

To Your Improved Health and Lost Pounds,

Duncan McDonald

Duncan McDonald,
President, Natural World Supplements

Four Easy Ways to Order!

1. BY MAIL: Return this completed Risk-Free Order Certificate in the enclosed Order Processing Envelope

2. BY PHONE: **Fastest Service!**



**Call TOLL-FREE
1-800-711-0458**

24 hours a day,
7 days a week.

3. BY FAX: Fill out the Order Certificate and fax both sides to:
1-952-927-6658

4. ONLINE: See checkout specials when you order online at:
www.naturalworldsupplements.com

FREE shipping
on every order!



Choose from 3 CalciJoint Value Packs:

BEST VALUE!

6 months supply – Buy 3,
get **3 FREE**, save \$119.95!



**3 FREE
BOTTLES!**

GREAT VALUE!

3 months supply – Buy 2,
get **1 FREE**, save \$39.95!



**1 FREE
BOTTLE!**

GOOD VALUE!

1 month trial supply –
Only \$39.95!



**Try CalciJoint
RISK-FREE**

A 100% Money-Back TRIPLE GUARANTEE!

You risk NOTHING by trying out CalciJoint today. Here's why:

GUARANTEE #1:

CalciJoint is guaranteed to give you the performance and better health you want... If not...

GUARANTEE #2: If you don't agree **CalciJoint** helps you feel better than you have in years, return it

anytime within 120 days (even if the bottles are empty!) for a **FULL REFUND** anytime.

GUARANTEE #3: If you do return **CalciJoint**, I'll also send you an extra **\$10 CASH** for your trouble. That's how confident I am that **CalciJoint** can help you. You risk nothing!

Duncan McDonald

CalciJoint Risk-Free Order Certificate

YES! I want to be able to eat my favorite high-carb foods and still lose pounds, inches and fat—without any special dieting or strenuous exercise. Please send me CalciJoint in the quantity I checked below. If I'm not delighted with CalciJoint, I can return it within 120 days for a FULL refund + \$10 for my trouble—no questions asked.



FREE Bottle of Vitamin D!
When you order within 10 days

Please accept my order as follows:

BEST VALUE: Item #00000: Just **\$119.95**

Lowest price per bottle!

I get a full 6-month supply of CalciJoint *plus* FREE Shipping and Handling for just 66 cents per day!

Check here for your **FREE** bottle of Vitamin D (Item #00000)



Ask how you can instantly save an additional \$20.00 on this order

GREAT VALUE: Item #00000: Just **\$79.95**

I get a full 3-month supply of CalciJoint *plus* FREE Shipping and Handling for just 88 cents per day!

Check here for your **FREE** bottle of Vitamin D (Item #00000)



Ask how you can instantly save an additional \$10.00 on this order

GOOD VALUE: Item #00000: Just **\$39.95**

I'd like to try it! Send me 1 bottle of CalciJoint for \$39.95 and Shipping and Handling is FREE!

Check here for your **FREE** bottle of Vitamin D (Item #00000)



Ask how you can instantly save an additional \$5.00 on this order

KEY CODE

--	--	--	--	--	--	--	--

CUSTOMER NUMBER

--	--	--	--	--	--	--	--

ADD #'S FROM ABOVE ADDRESS ON BACK

Payment Method:

Enclosed is my check/money order for \$ _____

(Make check payable to Natural World Supplements; MN residents add sales tax of 7.3%)

Please bill my credit card: Visa MasterCard Discover AMEX
Card # _____ Expires _____ / _____

Name: _____ Birthdate: _____ / _____ / _____

Address: _____

City: _____ State: _____ ZIP: _____

Email: _____ Tel (_____) _____

CALL TOLL-FREE 1-800-711-0458 (Dept 000)

Retailers and medical practitioners can order Wholesale at HampshireSvcs.com

MAIL TO: Use the enclosed order processing envelope or mail to:
Natural World Supplements, 4828 Park Glen Road, Minneapolis, MN 55416.

FAX TO: 1-952-927-6658 (for credit card orders only).

ORDER ONLINE AT: www.naturalworldsupplements.com

Cut along dotted line and return with payment in the enclosed Order Processing envelope.



Doctors and Drug Companies Were Wrong Again!

**No Wonder YOU Still
Suffer From PAIN**



**Stunning New Research Proves
Today's Pain Relief Pills,
Doctors and Supplements
Only Help **HALF** the Root
Cause of Your Pain**

Before this recent discovery, doctors thought pain was **ONLY** caused by deterioration of your joints. But stunning new research by two frustrated rebel doctors gives **overwhelming proof** the real cause of pain is also the culprit inside. Your pain is caused by **BOTH** your joints and this previously overlooked factor, as published in *The National Review of Rheumatology*.

Clinical study shows when this overlooked factor is left untreated (as it is **NOW** for **YOU** by today's pain relievers), there is a seven fold increase (700%) in cartilage loss.

**You'll Love It or
You'll Get \$10!**
(details inside)



PRESORTED
STANDARD
U.S. POSTAGE
PAID
PBPS

CUSTOMER NUMBER

KEY CODE

Natural World Supplements
4828 Park Glen Road
Minneapolis, MN 55416



CalciJoint
works for you.
Backed by
a 100%
Guarantee!

FREE SHIPPING
on every order!

Overwhelming proof from Indiana University School of Medicine in Indianapolis, Indiana, University of Montreal Hospital Research Center, Notre Dame Hospital and others...

“Today’s Pain Relievers Can Be Thrown Into the Garbage!”

Doctors and Drug Companies Were Wrong Again!

No Wonder YOU Still Suffer From PAIN!

Stunning New Research Proves Today’s Pain Relief Pills, Doctors and Supplements Only Help HALF the Root Cause of Your Pain!

Before this recent discovery, doctors thought pain was ONLY caused by deterioration of your joints. But stunning new research by two frustrated rebel doctors gives overwhelming proof the real cause of pain is also the culprit inside. Your pain is caused by **BOTH** your joints and this previously overlooked factor, as published in *The National Review of Rheumatology*.



INSIDE:

The Natural Discovery That Can Relieve Your Pain Much Better Than Now... With No Drugs, Surgery, Doctor Visits or Side Effects

This is NEW, COMPLETELY DIFFERENT and NOT LIKE ANYTHING ELSE

(See inside now...)

Backed by Our 100% Satisfaction PLUS \$10 Guarantee! (details inside)



Overwhelming proof from Indiana University School of Medicine in Indianapolis, Indiana, University of Montreal Hospital Research Center, Notre Dame Hospital and others...

“Today’s Pain Relievers Are Like a Sugar Pill Compared to This **NEW** Powerhouse!”

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